



JEAN MONNAT DIAMOND ABRASIVES

MANUFACTURE OF BROACHES & GRINDSTONES FOR
DIAMOND, SYNDITES, HARD ALLOY, CERAMIC, RUBIES,
SAPPHIRES, AGATES, FOR WATCHES AND METERS.

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Diamond Grinders

Dimensions and Prices of Diamond Grinders for the working of industrial and watch stones

Diamond Grinders for the conical forming of broaches employed in the “roughing” of conical stones.

Ø external [mm]	Ø internal [mm]	Thickness [mm]	Weight [carat]	Price per grinder SFr
8	5	8	6	On request
9	6	7	6	

For the quality valuation of diamond grinders and broaches used for the “roughing” of conical stones, please refer to our recommendation expressed in the enclosed broaches prospect.

Diamond grinders for the shaping and sharpening to a rectangular pyramid form of diamonds employed in the recessing point of conical stones.

Ø external [mm]	Ø internal [mm]	Thickness [mm]	Weight [carat]	Price per grinder SFr
70	50	2	75	On request

The grinder is mounted on to an aluminium disc having Ø of 75 mm and a thickness of 15 mm. For the fixture of the grinder, there is a through-hole of Ø 10 mm.

Grain sizes of diamond dust for the manufacture of the grinders:

Micro-grain: 15-25, 20-30, 20-40, 30-40, 40-50, 30-60, 40-60, 60-80

Tamis-grain: 325-400, 270-325, 230-270, and 200-230.

Grinders in other grain sizes are available on request